









Micro machining	Standard	Cooling	Long shanks	Short shanks	Turning collets	Pullout protection secuRgrip®	Collets for tapping
PG-MB	PG	PG-CF	PG-L	PG-S	PG-T	PG-SG	PG-TAP
							
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# powRgrip® collets in Swiss quality



	<b>MB</b>	<b>Std.</b>	<b>CF</b>	<b>L</b>	<b>S</b>	<b>T</b>	<b>SG</b>	<b>TAP</b>	<b>MQL*</b>
	<b>micro-bore</b>	<b>standard</b>	<b>coolant flush</b>	<b>long</b>	<b>short</b>	<b>turning applications</b>	<b>secuRgrip®</b>	<b>tapping collet</b>	<b>minimum quantity lubrication</b>
Main machining use	micro-machining	general machining	peripheral cooling	longer than DIN 6535	shorter than DIN 6535	turning	heavy machining	rigid tapping	milling
PG size	6–10	6–32	6–32	15–32	10–32	15–25	15–32	15–25	15–32
Shaft diameter range	0.2–1.5	2–25.4	2–25.4	4–25.4	3–25.4	5–20	10–25.4	3.5–16	5–25.4
Shaft tolerance	h6	h6	h6	h6	h6	h6	h6	h9	h6
For tools with internal coolant supply	–	•	–	•	•	•	•	•	•
Metallic sealed	–	•	–	•	•	•	•	•	•
Internal square	–	–	–	–	–	–	–	•	–
secuRgrip® thread to prevent tool pullout	–	–	–	–	–	–	•	–	–
Technical illustration of cooling	–								
Warranty	5 Years	5 Years	5 Years	5 Years	5 Years	5 Years	5 Years	5 Years	5 Years
	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles	20,000 Cycles
Additional features	Length can be pre-adjusted with VEV	Length can be pre-adjusted with VEV	Length can be pre-adjusted with VEV	Without stop screw	Length can be pre-adjusted with VEV	With adjustable sidescrew	For all tools with endmill flat as per DIN 535-HB	Length can be pre-adjusted with VEV	for MQL

\*MQL and CRYO-compatible collets available on request

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 6-MB [mm]</b>				
Ø 0.2 mm	1706.00209	0.2	0.0079	–
Ø 0.3 mm	1706.00309	0.3	0.0118	–
Ø 0.4 mm	1706.00409	0.4	0.0157	–
Ø 0.5 mm	1706.00509	0.5	0.0197	–
Ø 0.6 mm	1706.00609	0.6	0.0236	–
Ø 0.7 mm	1706.00709	0.7	0.0276	–
Ø 0.8 mm	1706.00809	0.8	0.0315	–
Ø 0.9 mm	1706.00909	0.9	0.0354	–
Ø 1.0 mm	1706.01009	1.0	0.0394	–
Ø 1.5 mm	1706.01509	1.5	0.0591	–

<b>PG 6-MB [inch]</b>				
Ø 1/16"	1706.01599	1.5875	0.0625	1/16"

<b>PG 10-MB [mm]</b>				
Ø 0.2 mm	1710.00209	0.2	0.0079	–
Ø 0.3 mm	1710.00309	0.3	0.0118	–
Ø 0.4 mm	1710.00409	0.4	0.0157	–
Ø 0.5 mm	1710.00509	0.5	0.0197	–
Ø 0.6 mm	1710.00609	0.6	0.0236	–
Ø 0.7 mm	1710.00709	0.7	0.0276	–
Ø 0.8 mm	1710.00809	0.8	0.0315	–
Ø 0.9 mm	1710.00909	0.9	0.0354	–
Ø 1.0 mm	1710.01009	1.0	0.0394	–
Ø 1.5 mm	1710.01509	1.5	0.0591	–

<b>PG 10-MB [inch]</b>				
Ø 1/16"	1710.01589	1.5875	0.0625	1/16"



# PG standard collets

PG Std.

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 6 [mm]</b>				
Ø 2.0 mm	1706.02000	2.0	0.0787	–
Ø 2.5 mm	1706.02500	2.5	0.0984	–
Ø 3.0 mm	1706.03000	3.0	0.1181	–
Ø 4.0 mm	1706.04000	4.0	0.1574	–

<b>PG 6 [inch]</b>				
Ø 1/8"	1706.03181	3.175	0.125	1/8"

<b>PG 10 [mm]</b>				
Ø 2.0 mm	1710.02000	2.0	0.0787	–
Ø 2.5 mm	1710.02500	2.5	0.0984	–
Ø 3.0 mm	1710.03000	3.0	0.1181	–
Ø 3.5 mm	1710.03500	3.5	0.1378	–
Ø 4.0 mm	1710.04000	4.0	0.1575	–
Ø 4.5 mm	1710.04500	4.5	0.1772	–
Ø 5.0 mm	1710.05000	5.0	0.1969	–
Ø 5.5 mm	1710.05500	5.5	0.2165	–
Ø 6.0 mm	1710.06000	6.0	0.2362	–

<b>PG 10 [inch]</b>				
Ø 1/8"	1710.03181	3.175	0.125	1/8"
Ø 3/16"	1710.04761	4.763	0.1875	3/16"
Ø 1/4"	1710.06351	6.35	0.25	1/4"

<b>PG 15 [mm]</b>				
Ø 3.0 mm	1715.03000	3.0	0.1181	–
Ø 3.5 mm	1715.03500	3.5	0.1378	–
Ø 4.0 mm	1715.04000	4.0	0.1575	–
Ø 4.5 mm	1715.04500	4.5	0.1772	–
Ø 5.0 mm	1715.05000	5.0	0.1969	–
Ø 5.5 mm	1715.05500	5.5	0.2165	–
Ø 6.0 mm	1715.06000	6.0	0.2362	–
Ø 7.0 mm	1715.07000	7.0	0.2756	–
Ø 8.0 mm	1715.08000	8.0	0.315	–
Ø 9.0 mm	1715.09000	9.0	0.3543	–
Ø 10.0 mm	1715.10000	10.0	0.3937	–

<b>PG 15-TW [mm]</b>				
PG 15-TW Ø 12.00	1715.12006	12.0	0.4724	–

TW: Thin-wall collets are guaranteed 1 year or 2000 clamping cycles

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 15 [inch]</b>				
Ø 1/8"	1715.03181	3.175	0.125	1/8"
Ø 3/16"	1715.04761	4.763	0.1875	3/16"
Ø 1/4"	1715.06351	6.35	0.25	1/4"
Ø 5/16"	1715.07941	7.938	0.3125	5/16"
Ø 3/8"	1715.09521	9.525	0.375	3/8"

<b>PG 15-TW [inch]</b>				
PG 15-TW Ø 1/2"	1715.12706	12.7	0.5	1/2"

*TW: Thin-wall collets are guaranteed 1 year or 500 clamping cycles*

<b>PG 25 [mm]</b>				
Ø 3.0 mm	1725.03000	3.0	0.1181	–
Ø 3.5 mm	1725.03500	3.5	0.1378	–
Ø 4.0 mm	1725.04000	4.0	0.1575	–
Ø 4.5 mm	1725.04500	4.5	0.1772	–
Ø 5.0 mm	1725.05000	5.0	0.1969	–
Ø 5.5 mm	1725.05500	5.5	0.2165	–
Ø 6.0 mm	1725.06000	6.0	0.2362	–
Ø 7.0 mm	1725.07000	7.0	0.2756	–
Ø 8.0 mm	1725.08000	8.0	0.315	–
Ø 9.0 mm	1725.09000	9.0	0.3543	–
Ø 10.0 mm	1725.10000	10.0	0.3937	–
Ø 11.0 mm	1725.11000	11.0	0.4331	–
Ø 12.0 mm	1725.12000	12.0	0.4724	–
Ø 13.0 mm	1725.13000	13.0	0.5118	–
Ø 14.0 mm	1725.14000	14.0	0.5512	–
Ø 15.0 mm	1725.15000	15.0	0.5906	–
Ø 16.0 mm	1725.16000	16.0	0.63	–
Ø 18.0 mm	1725.18000	18.0	0.7087	–
Ø 20.0 mm	1725.20000	20.0	0.7874	–

<b>PG 25 [inch]</b>				
Ø 1/8"	1725.03181	3.175	0.125	1/8"
Ø 3/16"	1725.04761	4.763	0.1875	3/16"
Ø 1/4"	1725.06351	6.35	0.25	1/4"
Ø 5/16"	1725.07941	7.938	0.3125	5/16"
Ø 3/8"	1725.09521	9.525	0.375	3/8"
Ø 7/16"	1725.11111	11.113	0.4375	7/16"
Ø 1/2"	1725.12701	12.7	0.5	1/2"
Ø 9/16"	1725.14291	14.288	0.5625	9/16"
Ø 5/8"	1725.15881	15.875	0.625	5/8"
Ø 3/4"	1725.19051	19.05	0.75	3/4"

# PG standard collets

PG Std.

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 32 [mm]</b>				
Ø 6.0 mm	1732.06000	6.0	0.2362	–
Ø 7.0 mm	1732.07000	7.0	0.2756	–
Ø 8.0 mm	1732.08000	8.0	0.315	–
Ø 9.0 mm	1732.09000	9.0	0.3543	–
Ø 10.0 mm	1732.10000	10.0	0.3937	–
Ø 11.0 mm	1732.11000	11.0	0.4331	–
Ø 12.0 mm	1732.12000	12.0	0.4724	–
Ø 14.0 mm	1732.14000	14.0	0.5512	–
Ø 16.0 mm	1732.16000	16.0	0.63	–
Ø 18.0 mm	1732.18000	18.0	0.7087	–
Ø 20.0 mm	1732.20000	20.0	0.7874	–
Ø 22.0 mm	1732.22000	22.0	0.8661	–
Ø 25.0 mm	1732.25000	25.0	0.9843	–

<b>PG 32 [inch]</b>				
Ø 1/4"	1732.06351	6.35	0.25	1/4"
Ø 5/16"	1732.07941	7.938	0.3125	5/16"
Ø 3/8"	1732.09521	9.525	0.375	3/8"
Ø 7/16"	1732.11111	11.113	0.4375	7/16"
Ø 1/2"	1732.12701	12.7	0.5	1/2"
Ø 9/16"	1732.14291	14.288	0.5625	9/16"
Ø 5/8"	1732.15881	15.875	0.625	5/8"
Ø 3/4"	1732.19051	19.05	0.75	3/4"
Ø 7/8"	1732.22231	22.225	0.875	7/8"
Ø 1"	1732.25401	25.4	1.0	1"



Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 6-CF [mm]</b>				
Ø 2.0 mm	1706.02002	2.0	0.0787	–
Ø 3.0 mm	1706.03002	3.0	0.1181	–
<b>PG 6-CF [inch]</b>				
Ø 1/8"	1706.03183	3.175	0.125	1/8"
<b>PG 10-CF [mm]</b>				
Ø 2.0 mm	1710.02002	2.0	0.0787	–
Ø 2.5 mm	1710.02502	2.5	0.0984	–
Ø 3.0 mm	1710.03002	3.0	0.1181	–
Ø 4.0 mm	1710.04002	4.0	0.1575	–
Ø 5.0 mm	1710.05002	5.0	0.1969	–
Ø 6.0 mm	1710.06002	6.0	0.2362	–
<b>PG 10-CF [inch]</b>				
Ø 1/8"	1710.03183	3.175	0.125	1/8"
Ø 3/16"	1710.04763	4.763	0.1875	3/16"
Ø 1/4"	1710.06353	6.35	0.25	1/4"
<b>PG 15-CF [mm]</b>				
Ø 3.0 mm	1715.03002	3.0	0.1181	–
Ø 4.0 mm	1715.04002	4.0	0.1575	–
Ø 5.0 mm	1715.05002	5.0	0.1969	–
Ø 6.0 mm	1715.06002	6.0	0.2362	–
Ø 7.0 mm	1715.07002	7.0	0.2756	–
Ø 8.0 mm	1715.08002	8.0	0.315	–
Ø 9.0 mm	1715.09002	9.0	0.3543	–
Ø 10.0 mm	1715.10002	10.0	0.3937	–
<b>PG 15-CF [inch]</b>				
Ø 1/8"	1715.03183	3.175	0.125	1/8"
Ø 3/16"	1715.04763	4.763	0.1875	3/16"
Ø 1/4"	1715.06353	6.35	0.25	1/4"
Ø 5/16"	1715.07943	7.938	0.3125	5/16"
Ø 3/8"	1715.09523	9.525	0.375	3/8"

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 25-CF [inch]</b>				
Ø 3.0 mm	1725.03002	3.0	0.1181	–
Ø 4.0 mm	1725.04002	4.0	0.1575	–
Ø 5.0 mm	1725.05002	5.0	0.1969	–
Ø 6.0 mm	1725.06002	6.0	0.2362	–
Ø 7.0 mm	1725.07002	7.0	0.2756	–
Ø 8.0 mm	1725.08002	8.0	0.315	–
Ø 9.0 mm	1725.09002	9.0	0.3543	–
Ø 10.0 mm	1725.10002	10.0	0.3937	–
Ø 11.0 mm	1725.11002	11.0	0.4331	–
Ø 12.0 mm	1725.12002	12.0	0.4724	–
Ø 13.0 mm	1725.13002	13.0	0.5118	–
Ø 14.0 mm	1725.14002	14.0	0.5512	–
Ø 15.0 mm	1725.15002	15.0	0.5906	–
Ø 16.0 mm	1725.16002	16.0	0.63	–
Ø 18.0 mm	1725.18002	18.0	0.7087	–
Ø 20.0 mm	1725.20002	20.0	0.7874	–

<b>PG 25-CF [inch]</b>				
Ø 1/8"	1725.03183	3.175	0.125	1/8"
Ø 3/16"	1725.04763	4.763	0.1875	3/16"
Ø 1/4"	1725.06353	6.35	0.25	1/4"
Ø 5/16"	1725.07943	7.938	0.3125	5/16"
Ø 3/8"	1725.09523	9.525	0.375	3/8"
Ø 7/16"	1725.11113	11.113	0.4375	7/16"
Ø 1/2"	1725.12703	12.7	0.5	1/2"
Ø 9/16"	1725.14293	14.288	0.5625	9/16"
Ø 5/8"	1725.15883	15.875	0.625	5/8"
Ø 3/4"	1725.19053	19.05	0.75	3/4"





Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 32-CF [mm]</b>				
Ø 6.0 mm	1732.06002	6.0	0.2362	–
Ø 7.0 mm	1732.07002	7.0	0.2756	–
Ø 8.0 mm	1732.08002	8.0	0.315	–
Ø 9.0 mm	1732.09002	9.0	0.3543	–
Ø 10.0 mm	1732.10002	10.0	0.3937	–
Ø 11.0 mm	1732.11002	11.0	0.4331	–
Ø 12.0 mm	1732.12002	12.0	0.4724	–
Ø 14.0 mm	1732.14002	14.0	0.5512	–
Ø 16.0 mm	1732.16002	16.0	0.63	–
Ø 18.0 mm	1732.18002	18.0	0.7087	–
Ø 20.0 mm	1732.20002	20.0	0.7874	–
Ø 22.0 mm	1732.22002	22.0	0.8661	–
Ø 25.0 mm	1732.25002	25.0	0.9843	–

<b>PG 32-CF [inch]</b>				
Ø 1/4"	1732.06353	6.35	0.25	1/4"
Ø 5/16"	1732.07943	7.938	0.3125	5/16"
Ø 3/8"	1732.09523	9.525	0.375	3/8"
Ø 7/16"	1732.11113	11.113	0.4375	7/16"
Ø 1/2"	1732.12703	12.7	0.5	1/2"
Ø 9/16"	1732.14293	14.288	0.5625	9/16"
Ø 5/8"	1732.15883	15.875	0.625	5/8"
Ø 3/4"	1732.19053	19.05	0.75	3/4"
Ø 7/8"	1732.22233	22.225	0.875	7/8"
Ø 1"	1732.25403	25.4	1.0	1"



# Long shank collets PG-L

PG-L

powRgrip®

Type	Part no.	[mm]	[decimal inch]	[inch]	Ø
<b>PG 15-L [mm]</b>					
Ø 4.0 mm	1715.04001	4.0	0.1575	–	–
Ø 5.0 mm	1715.05001	5.0	0.1969	–	–
Ø 6.0 mm	1715.06001	6.0	0.2362	–	–
Ø 8.0 mm	1715.08001	8.0	0.315	–	–
Ø 10.0 mm	1715.10001	10.0	0.3937	–	–

<b>PG 15-L [inch]</b>					
Ø 1/4"	1715.06350	6.35	0.25	1/4"	–
Ø 5/16"	1715.07940	7.94	0.3126	5/16"	–
Ø 3/8"	1715.09520	9.52	0.3748	3/8"	–

<b>PG 25-L [mm]</b>					
Ø 6.0 mm	1725.06001	6.0	0.2362	–	–
Ø 8.0 mm	1725.08001	8.0	0.315	–	–
Ø 10.0 mm	1725.10001	10.0	0.3937	–	–
Ø 12.0 mm	1725.12001	12.0	0.4724	–	–
Ø 14.0 mm	1725.14001	14.0	0.5512	–	–
Ø 16.0 mm	1725.16001	16.0	0.6299	–	–
Ø 20.0 mm	1725.20001	20.0	0.7874	–	–

<b>PG 25-L [inch]</b>					
Ø 1/4"	1725.06350	6.35	0.25	1/4"	–
Ø 5/16"	1725.07940	7.94	0.3126	5/16"	–
Ø 3/8"	1725.09520	9.52	0.3748	3/8"	–
Ø 1/2"	1725.12700	12.7	0.5	1/2"	–
Ø 5/8"	1725.15880	15.88	0.6252	5/8"	–
Ø 3/4"	1725.19050	19.05	0.75	3/4"	–

<b>PG 32-L [mm]</b>					
Ø 12.0 mm	1732.12001	12.0	0.4724	–	–
Ø 16.0 mm	1732.16001	16.0	0.6299	–	–
Ø 20.0 mm	1732.20001	20.0	0.7874	–	–
Ø 25.0 mm	1732.25001	25.0	0.9843	–	–

<b>PG 32-L [inch]</b>					
Ø 1/2"	1732.12700	12.7	0.5	1/2"	–
Ø 3/4"	1732.19050	19.05	0.75	3/4"	–
Ø 1"	1732.25400	25.4	1.0	1"	–



# Short shank collets PG-S

PG-S

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 6-S [mm]</b>				
Ø 3.0 mm	1706.03008	3.0	0.1181	–
<b>PG 6-S [Inch]</b>				
Ø 1/8"	1706.03188	3.175	0.125	1/8"
<b>PG 10-S [mm]</b>				
Ø 3.0 mm	1710.03008	3.0	0.1181	–
Ø 4.0 mm	1710.04008	4.0	0.1575	–
Ø 6.0 mm	1710.06008	6.0	0.2362	–
<b>PG 10-S [Inch]</b>				
Ø 1/8"	1710.03188	3.175	0.125	1/8"
Ø 3/16"	1710.04768	4.763	0.1875	3/16"
Ø 1/4"	1710.06358	6.35	0.25	1/4"
<b>PG 15-S [mm]</b>				
Ø 4.0 mm	1715.04008	4.0	0.1575	–
Ø 5.0 mm	1715.05008	5.0	0.1969	–
Ø 6.0 mm	1715.06008	6.0	0.2362	–
Ø 8.0 mm	1715.08008	8.0	0.315	–
Ø 10.0 mm	1715.10008	10.0	0.3937	–
<b>PG 15-S [Inch]</b>				
Ø 1/8"	1715.03188	3.175	0.125	1/8"
Ø 3/16"	1715.04768	4.763	0.1875	3/16"
Ø 1/4"	1715.06358	6.35	0.25	1/4"
Ø 5/16"	1715.07948	7.94	0.3126	5/16"
Ø 3/8"	1715.09528	9.52	0.3748	3/8"
<b>PG 25-S [mm]</b>				
Ø 4.0 mm	1725.04008	4.0	0.1575	–
Ø 6.0 mm	1725.06008	6.0	0.2362	–
Ø 8.0 mm	1725.08008	8.0	0.315	–
Ø 10.0 mm	1725.10008	10.0	0.3937	–
Ø 12.0 mm	1725.12008	12.0	0.4724	–
Ø 14.0 mm	1725.14008	14.0	0.5512	–
Ø 16.0 mm	1725.16008	16.0	0.6299	–
Ø 20.0 mm	1725.20008	20.0	0.7874	–

# Short shank collets PG-S

PG-S

powRgrip®

Type	Part no.	[mm]	[decimal inch]	$\emptyset$ [inch]
<b>PG 25-S [Inch]</b>				
Ø 1/8"	1725.03188	3.175	0.125	1/8"
Ø 3/16"	1725.04768	4.763	0.1875	3/16"
Ø 1/4"	1725.06358	6.358	0.2503	1/4"
Ø 5/16"	1725.07948	7.94	0.3126	5/16"
Ø 3/8"	1725.09528	9.52	0.3748	3/8"
Ø 1/2"	1725.12708	12.7	0.5	1/2"
Ø 5/8"	1725.15888	15.88	0.6252	5/8"
Ø 3/4"	1725.19058	19.05	0.75	3/4"

<b>PG 32-S [mm]</b>				
Ø 12.0 mm	1732.12008	12.0	0.4724	–
Ø 16.0 mm	1732.16008	16.0	0.6299	–
Ø 20.0 mm	1732.20008	20.0	0.7874	–
Ø 25.0 mm	1732.25008	25.0	0.9843	–

<b>PG 32-S [Inch]</b>				
Ø 1/2"	1732.12708	12.7	0.5	1/2"
Ø 3/4"	1732.19058	19.05	0.75	3/4"
Ø 1"	1732.25408	25.4	1.0	1"



Type	Part no.	Ø			Accessory
		[mm]	[decimal inch]	[inch]	Wrench
<b>PG 15-T [mm]</b>					
Ø 5.0 mm	1715.05007	5.0	0.1969	–	TORX T 6
Ø 6.0 mm	1715.06007	6.0	0.2362	–	TORX T 6
Ø 8.0 mm	1715.08007	8.0	0.315	–	TORX T 6
Ø 10.0 mm	1715.10007	10.0	0.3937	–	TORX T 6

<b>PG 15-T [Inch]</b>					
Ø 1/4"	1715.06357	6.35	0.25	1/4"	TORX T 6
Ø 3/8"	1715.09537	9.525	0.375	3/8"	TORX T 6

<b>PG 25-T [mm]</b>					
Ø 5.0 mm	1725.05007	5.0	0.1969	–	TORX T 8
Ø 6.0 mm	1725.06007	6.0	0.2362	–	TORX T 8
Ø 8.0 mm	1725.08007	8.0	0.315	–	TORX T 8
Ø 10.0 mm	1725.10007	10.0	0.3937	–	TORX T 8
Ø 12.0 mm	1725.12007	12.0	0.4724	–	TORX T 8
Ø 16.0 mm	1725.16007	16.0	0.6299	–	TORX T 8
Ø 20.0 mm	1725.20007	20.0	0.7874	–	TORX T 8

<b>PG 25-T [Inch]</b>					
Ø 1/4"	1725.06357	6.35	0.25	1/4"	TORX T 8
Ø 3/8"	1725.09537	9.525	0.375	3/8"	TORX T 8
Ø 1/2"	1725.12707	12.7	0.5	1/2"	TORX T 8
Ø 3/4"	1725.19057	19.05	0.75	3/4"	TORX T 8



Type	Part no.	Use for
<b>Wrenches for PG-T</b>		
TORX T 6	7693.06000	PG 15-T
TORX T 8	7693.08000	PG 25-T

Expert advice

The torque screwdriver is a special TORX style wrench that is preset to the recommended torque rating of 0.9 Nm for tightening the REGO-FIX PG-T collets.

Type	Part no.	Ø		
		[mm]	[decimal inch]	[inch]
<b>PG 15-SG [mm]</b>				
Ø 10.0 mm	1715.10004	10.0	0.3937	–
<b>PG 25-SG [mm]</b>				
Ø 10.0 mm	1725.10004	10.0	0.3937	–
Ø 12.0 mm	1725.12004	12.0	0.4724	–
Ø 14.0 mm	1725.14004	14.0	0.5512	–
Ø 16.0 mm	1725.16004	16.0	0.63	–
Ø 18.0 mm	1725.18004	18.0	0.7087	–
Ø 20.0 mm	1725.20004	20.0	0.7874	–
<b>PG 25-SG [Inch]</b>				
Ø 1/2"	1725.12704	12.7	0.5	1/2"
Ø 5/8"	1725.15884	15.875	0.625	5/8"
Ø 3/4"	1725.19054	19.05	0.75	3/4"
<b>PG 32-SG [mm]</b>				
Ø 10.0 mm	1732.10004	10.0	0.3937	–
Ø 12.0 mm	1732.12004	12.0	0.4724	–
Ø 14.0 mm	1732.14004	14.0	0.5512	–
Ø 16.0 mm	1732.16004	16.0	0.63	–
Ø 18.0 mm	1732.18004	18.0	0.7087	–
Ø 20.0 mm	1732.20004	20.0	0.7874	–
Ø 25.0 mm	1732.25004	25.0	0.9843	–
<b>PG 32-SG [Inch]</b>				
Ø 1/2"	1732.12704	12.7	0.5	1/2"
Ø 5/8"	1732.15884	15.875	0.625	5/8"
Ø 3/4"	1732.19054	19.05	0.75	3/4"
Ø 1"	1732.25404	25.4	1.0	1"
<b>Threaded insert SGI [mm]</b>		<b>Threaded insert SGI [inch]</b>		
Ø 10.0 mm	7694.10000	Ø 1/2"	7694.12700	
Ø 12.0 mm	7694.12000	Ø 5/8"	7694.15880	
Ø 14.0 mm	7694.14000	Ø 3/4"	7694.19050	
Ø 16.0 mm	7694.16000	Ø 1"	7694.25400	
Ø 18.0 mm	7694.18000			
Ø 20.0 mm	7694.20000			
Ø 25.0 mm	7694.25000			



Threaded insert SGI

[Learn more](#)

For more information about secuRgrip® see page 277.

# Tapping collet PG-TAP

PG-TAP

DIN 371

DIN 376

ANSI

Type	Part no.	Ø [mm]	Square [mm]	DIN norm
<b>PG 15-TAP</b>				
Ø 3.5 x 2.7 mm	1715.03505	3.5	2.7	371/376
Ø 4.5 x 3.4 mm	1715.04505	4.5	3.4	371/376
Ø 6.0 x 4.9 mm	1715.06005	6.0	4.9	371/376
Ø 7.0 x 5.5 mm	1715.07005	7.0	5.5	371/376
Ø 8.0 x 6.2 mm	1715.08005	8.0	6.2	371/376
Ø 9.0 x 7.0 mm	1715.09005	9.0	7.0	371/376
Ø 10.0 x 8.0 mm	1715.10005	10.0	8.0	371

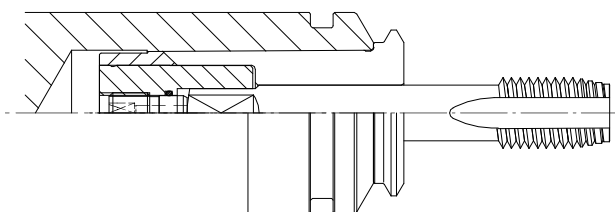
<b>PG 25-TAP</b>				
Ø 6.0 x 4.9 mm	1725.06005	6.0	4.9	371/376
Ø 8.0 x 6.2 mm	1725.08005	8.0	6.2	371/376
Ø 9.0 x 7.0 mm	1725.09005	9.0	7.0	371/376
Ø 10.0 x 8.0 mm	1725.10005	10.0	8.0	371
Ø 11.0 x 9.0 mm	1725.11005	11.0	9.0	371/376
Ø 12.0 x 9.0 mm	1725.12005	12.0	9.0	371/376
Ø 14.0 x 11.0 mm	1725.14005	14.0	11.0	371/376
Ø 16.0 x 12.0 mm	1725.16005	16.0	12.0	371/376

Type	Part no.	Ø [inch]	Square [inch]	Norm
<b>PG 15-TAP [inch]</b>				
Ø 0.141/□ 0.110"	1725.03585	0.141	0.110	ANSI
Ø 0.168/□ 0.131"	1725.04275	0.168	0.131	ANSI
Ø 0.194/□ 0.152"	1725.04935	0.194	0.152	ANSI
Ø 0.220/□ 0.165"	1725.05595	0.220	0.165	ANSI
Ø 0.255/□ 0.191"	1725.06485	0.255	0.191	ANSI

<b>PG 25-TAP [inch]</b>				
Ø 0.318/□ 0.238"	1725.08085	0.318	0.238	ANSI
Ø 0.367/□ 0.275"	1725.09325	0.367	0.275	ANSI
Ø 0.381/□ 0.286"	1725.09685	0.381	0.286	ANSI

## Expert advice

For imperial thread sizes and corresponding squares [□] see page 336.



PG-TAP



PG-TAP



Max. 70Nm

10245

10245

Art. Nr. 47120

10245